

Stock list Conventional grinding tools

External Cylindrical • Centerless • Surface Profile • Gear Teeth • Sharpening • Dressing

R.P. P. P.

PRECISION | INNOVATION | FLEXIBILITY



Guideline surface finishes (Ra in μ m) for various cylindrical grinding processes

Grain size by	Grain size average	Dressable radius [mm]	Cylindrical grinding	Centerless plunge	Centerless throughfeed	Compari surface	ison table finish	;
FEPA [Mesh]	[mm]			grinding	grinding	Ra [µm]	Rt [µm]	Rz [µm]
F 46	0.385	0.50 - 0.75	0.35 - 0.85	0.80 - 1.58	0.75 - 1.15	0.8	6.3	5
F 60	0.273	0.35 - 0.55	0.26 - 0.62	0.75 - 1.15	0.35 - 0.75	0.4	3.2	2.5
F 80	0.193	0.25 - 0.35	0.20 - 0.42	0.40 - 0.75	0.20 - 0.40	0.2	1.5	1.25
F 100	0.137	0.18 - 0.28	0.14 - 0.32	0.30 - 0.55	0.18 - 0.38	0.1	0.8	0.6
F 120	0.115	0.15 - 0.22	0.10 - 0.26	0.20 - 0.45	0.15 - 0.30	0.08	0.6	0.5
F 220	0.068	0.08 - 0.12	0.07 - 0.14	0.10 - 0.20	0.08 - 0.12	0.05	0.4	0.3

Grain type







Property

Aluminium oxide, white (EKW): Toughness: low/medium Cutting performance: medium/high Grain shape: sharp-edged/cubic Material: St37, St52, C45, 16MnCr5

Aluminium oxide, pink (EKRO): Toughness: medium Cutting performance: high Grain shape: cubic Material: hardened

Aluminium oxide, ruby (EKDRO):

and alloyed steels

Toughness: medium/high Cutting performance: high Grain shape: sharp-edged Material: hardened and alloyed steels, HSS

Grain type







Property

Aluminium oxide, special (EKSP): Toughness: high Cutting performance: very high Grain shape: cubic Material: HSS, CrNi steels up to 62 HRC

Silicon carbide, green/dark (SCG; SCD): Very hard and brittle Material: carbide, glass, high-alloy tool steels

Aluminium oxide, sintered (HTB; CO):

Very tough and wear resistant, splinters in micro parts, grinding pressure required for cutting Material: high-alloy tool steels from 60 H



V – Vitrified bonds are sintered at approx. 1,100°C and contain glass or clay, depending on the type of bond. The pore size can be influenced by the use of special additives.

B – Bakelite bonds are made from organic powder and liquid resins and dried at approx. 150°C. As a result, this type of bond is generally more elastic than ceramic bonds.



Recommended specifications for ceramically bonded grinding tools

External cylindrical grinding Ø 400 to 600 mm	Grain type	Application area/Material	Optional application	
EKW 80/1 J 6 V2700	EKW	Universal/soft, hardened low-alloy steels	Surface grinding	
EKSP/EKW 80/1 I 6 V2700	Aluminium oxide, mixed	Cast steels, hardened and alloyed steels	Surface grinding	
3HTB/EKW 80/4 H 8 V5900F*	Aluminium oxide, sintered	High-alloy tool steels	Surface grinding	\bigcirc
SCG 80/1 I 5 V7100Z	SCG	HSS, carbide, ceramics, glass, high-alloy steels	Surface grinding	
Centerless grinding Ø 510 to 610 mm**	Grain type	Application area/Material	Optional application	
EKRO/EKW 120/1 I 6 V2700	Aluminium oxide, mixed	Universal/soft, hardened, low-alloy steels	External cylindrical grinding	$\left(\right) $
SCG 90/1 I 5 V7100Z	SCG	HSS, carbide, ceramics, Glass, high-alloy steels	External cylindrical grinding	10
3EKSP/EKRO 90/5 J 7 V2700	Aluminium oxide, mixed	Cast types, hardened and alloyed steels	External cylindrical grinding	
Surface grinding Ø 200 to 400 mm	Grain type	Application area/Material	Optional application	
2HTB/EKW 54/1 F 11 V5901M*	Aluminium oxide, sintered	High-alloy tool steels		
EKDRO/EKW 46/1 G 11 V5900MS	Aluminium oxide, mixed	Universal/soft, hardened , low-alloy steels		
SCG 54/1 H 9 V7100MS	SCG	HSS, carbide, ceramics, Glass, high-alloy steels	External cylindrical grinding	
EKDRO/EKW 80/5 F 10 V5900NS	Aluminium oxide, mixed	Universal/soft, hardened , low-alloy steels		_
Profile grinding Ø 200 to 400 mm	Grain type	Application area/Material	Optional application	
EKRO 120 H 7 V5100	EKRO	Universal/soft, hardened , low-alloy steels	External cylindrical-, surface grinding	
EKRO 220 H 7 V5100	EKRO	Universal/soft, hardened , low-alloy steels	External cylindrical-, surface grinding	
Bench grinder wheels Ø 125 to 300 mm	Grain type	Application area/Material	Optional application	
NK 36/1 O 3 V2700	Aluminium oxide, normal	Universal/soft, hardened , low-alloy steels		
EKW 80/1 J 6 V2700	EKW	Universal/soft, hardened , low-alloy steels	External cylindrical-, surface grinding	
SCG 80/1 I 5 V7100Z	SCG	HSS, carbide, ceramics, Glass, high-alloy steels	External cylindrical-, surface grinding	



** Regulating wheels available on request



From gem cutter to supplier of grinding and dressing tool systems



Grinding and dressing tools from Effgen Lapport Schleiftechnik – everything from a single source.

For over 100 years, Effgen Lapport Schleiftechnik has been offering its customers individual solutions for the most demanding grinding tasks. Initially, the company developed tools which allowed gemstones to be processed more accurately and costeffectively than ever before. However, before long, it made the transition from producing these tools for its own use to selling them to nearby gemstone polishers. Today, Effgen Lapport Schleiftechnik offers grinding applications for almost every sector of industry. Outstanding customer service and competent technical support are included, of course. The company's product portfolio extends from conventional and highperformance grinding tools to dressing tools. This comprehensive product range and service ethos makes Effgen Lapport Schleiftechnik a true systems supplier.

Effgen Lapport Schleiftechnik employs more than 450 qualified and dedicated employees at its German production sites in Herrstein and Enkenbach-Alsenborn. Sales offices throughout Europe and a global network of trading partners ensure excellent customer proximity.

The Effgen Lapport Schleiftechnik Group comprises the brands Effgen Schleiftechnik and Lapport Schleiftechnik. Effgen Schleiftechnik is your partner for ultra-hard grinding, polishing and dressing tools made of diamond and cubic boron nitride. Lapport Schleiftechnik is your partner for conventional grinding tools made of aluminium oxide and silicon carbide. A joint network of sales and application technology maximises synergy effects that benefit you as a customer; with systematic consulting services from a single source.

Effgen Schleiftechnik's product portfolio includes ultra-hard grinding tools with electroplated, metallic, ceramic and resin bonds. The diameter spectrum ranges from 0.5 to 1,600 mm, depending on the application and product category. Effgen Schleiftechnik manufactures both stationary and rotating dressing tools. Rotating dressing tools can be supplied as form and profile dressing tools, the latter also manufactured in a reverse process for the highest precision applications.

Lapport Schleiftechnik complements the product range with conventional grinding tools using ceramic and synthetic resin bonds up to grain size F-1200. The diameter spectrum ranges from 50 mm to 1,200 mm for solid grinding wheels and up to 1,600 mm for segmented designs, with reusable base bodies. Grinding segments, honing stones, and manual tools, such as whetstones and sharpening stones in any desired geometries, complete the product range.



Lapport Schleiftechnik plant in Enkenbach-Alsenborn

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Application areas, specifications and materials II	
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All grinding wheels are listed in ascending order of diameter:

- Select diameter (e.g. 400 x 60 x 127 mm).
- A choice of up to 10 different specifications are kept in stock for each size.
- Column 3 describes the main application.
- You can quickly find each specification and its properties by unfolding the first and last page.

Stocked grinding wheels can be delivered within five working days.

If you have any questions, please contact our application technology department at +49 (0) 63 03/9211-0 or info@lapport.de.



Dimensions [mm]	Form	Specification	Main application	Part number
75 x 25 x 12,7	1	SCD 60/4 P 5 V1500Z	Dressing	320771
75 x 25 x 12,7	1	SCD 120 N 5 V1000Z	Dressing	320774
125 x 20 x 20	1	NK 36/1 O 3 V2700	Bench grinder	320573
125 x 20 x 20	1	EKW 80/1 J 6 V2700	Bench grinder	320585
125 x 20 x 20	1	SCG 80/1 5 V7100Z	Bench grinder	320594
			20	
125 x 20 x 32	1	NK 36/1 O 3 V2700	Bench grinder	320597
125 x 20 x 32	1	EKW 80/1 J 6 V2700	Bench grinder	320604
125 x 20 x 32	1	SCG 80/1 5 V7100Z	Bench grinder	320608
125 x 25 x 20	1	NK 36/1 O 3 V2700	Bench grinder	320613
125 x 25 x 20	1	EKW 80/1 J 6 V2700	Bench grinder	320615
125 x 25 x 20	1	SCG 80/1 5 V7100Z	Bench grinder	320618
105 05 00				000040
125 x 25 x 32	1	NK 36/1 O 3 V2700	Bench grinder	320619
125 x 25 x 32	1	EKW 80/1 J 6 V2700	Bench grinder	320620
125 x 25 x 32	1	SCG 80/115 V71002	Bench grinder	320623
150 x 10 x 20	1	SCD 60/4 P 5 V1500Z	Dressing	320625
150 x 10 x 20	1	SCG 60/1 5 V7100Z	Dressing	320628
150 x 10 x 20	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320631
150 x 10 x 20	1	SCD 120 N 5 V1000Z	Dressing	320638
150 x 10 x 20	1	SCG 120/1 H 8 V7100Z	Dressing	320641
150 x 13 x 20	1	SCD 60/4 P 5 V15007	Dressing	320644
150 x 13 x 20	1	SCG 60/115 V71007	Dressing	320649
150 x 13 x 20	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320652
150 x 13 x 20	1	SCD 120 N 5 V1000Z	Dressing	320655
150 x 13 x 20	1	SCG 120/1 H 8 V7100Z	Dressing	320657
150 x 15 x 20	1	SCD 60/4 P 5 V1500Z	Dressing	320760
150 x 15 x 20	1	SCG 60/1 I 5 V7100Z	Dressing	320763
150 x 15 x 20	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320766
150 x 15 x 20	1	SCD 120 N 5 V1000Z	Dressing	320768
150 x 15 x 20	1	SCG 120/1 H 8 V7100Z	Dressing	320769
150 x 20 x 20	1	SCD 60/4 P 5 V1500Z	Dressing	320770
150 x 20 x 20	1	SCG 60/1 5 V7100Z	Dressing	320772
150 x 20 x 20	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320773
150 x 20 x 20	1	SCD 120 N 5 V1000Z	Dressing	320775
150 x 20 x 20	1	SCG 120/1 H 8 V7100Z	Dressing	320776
150 x 20 x 22	1		Droccing	220777
150 X 20 X 32	1	SCD 60/4 F 5 V I500Z	Dressing	320777
150 X 20 X 32	1		Dressing	320778
150 x 20 x 32	1	SCD 120 N 5 1/100/7	Dressing	320779
100 X ZU X 3Z		SCD 120 N S V 1000Z	Diessing	320760

Dimensions [mm]	Form	Specification	Main application	Part number
150 x 20 x 32	1	SCG 120/1 H 8 V7100Z	Dressing	320782
150 x 20 x 32	1	NK 36/1 O 3 V2700	Bench grinder	320784
150 x 20 x 32	1	EKW 80/1 J 6 V2700	Bench grinder	320786
150 x 20 x 32	1	SCG 80/1 I 5 V7100Z	Bench grinder	320789
150 x 25 x 32	1	SCD 60/4 P 5 V15007	Dressing	320884
150 x 25 x 32	1	SCG 60/1 5 \/71007	Dressing	320807
150 x 25 x 32	1	EKSP/EKW 100/1 E 6 \/5900	Dressing	320908
150 x 25 x 32	1	SCD 120 N 5 V10007	Dressing	320925
150 x 25 x 32	1	SCG 120/1 H 8 V71007	Dressing	320931
150 x 25 x 32	1	NK 36/1 O 3 V2700	Bench arinder	320938
150 x 25 x 32	1	EKW 80/1 J 6 V2700	Bench arinder	320948
150 x 25 x 32	1	SCG 80/1 5 V7100Z	Bench grinder	320956
			J	
150 x 32 x 32	1	NK 36/1 O 3 V2700	Bench grinder	320939
150 x 32 x 32	1	EKW 80/1 J 6 V2700	Bench grinder	320951
150 x 32 x 32	1	SCG 80/1 I 5 V7100Z	Bench grinder	320958
175 x 10 x 32	1	SCD 60/4 P 5 V1500Z	Dressing	320886
175 x 10 x 32	1	SCG 60/1 I 5 V7100Z	Dressing	320898
175 x 10 x 32	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320910
175 x 10 x 32	1	SCD 120 N 5 V1000Z	Dressing	320926
175 x 10 x 32	1	SCG 120/1 H 8 V7100Z	Dressing	320932
175 v 13 v 30	1		Dressing	320888
175 x 13 x 32	1	SCG 60/1 5 \/71007	Dressing	320000
175 x 13 x 32	1	EKSP/EKW/ 100/1 E 6 \/5900	Dressing	320300
175 x 13 x 32	1	SCD 120 N 5 V10007	Dressing	320912
175 x 13 x 32	1	SCG 120/1 H 8 V7100Z	Dressing	320933
110 X 10 X 02			Drooonig	020000
175 x 15 x 32	1	SCD 60/4 P 5 V1500Z	Dressing	320890
175 x 15 x 32	1	SCG 60/1 I 5 V7100Z	Dressing	320902
175 x 15 x 32	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320914
175 x 15 x 32	1	SCD 120 N 5 V1000Z	Dressing	320928
175 x 15 x 32	1	SCG 120/1 H 8 V7100Z	Dressing	320934
175 x 20 x 32	1	SCD 60/4 P 5 V1500Z	Dressing	320893
175 x 20 x 32	1	SCG 60/1 5 V7100Z	Dressing	320904
175 x 20 x 32	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320915
175 x 20 x 32	1	SCD 120 N 5 V1000Z	Dressing	320929
175 x 20 x 32	1	SCG 120/1 H 8 V7100Z	Dressing	320935
175 x 20 x 32	1	NK 36/1 O 3 V2700	Bench grinder	320942
175 x 20 x 32	1	EKW 80/1 J 6 V2700	Bench grinder	320952
175 x 20 x 32	1	SCG 80/1 I 5 V7100Z	Bench grinder	320961



Dimensions [mm]	Form	Specification	Main application	Part number
175 x 25 x 32	1	SCD 60/4 P 5 V1500Z	Dressing	320895
175 x 25 x 32	1	SCG 60/1 I 5 V7100Z	Dressing	320906
175 x 25 x 32	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320916
175 x 25 x 32	1	SCD 120 N 5 V1000Z	Dressing	320930
175 x 25 x 32	1	SCG 120/1 H 8 V7100Z	Dressing	320936
175 x 25 x 32	1	NK 36/1 O 3 V2700	Bench grinder	320944
175 x 25 x 32	1	EKW 80/1 J 6 V2700	Bench grinder	320954
175 x 25 x 32	1	SCG 80/1 I 5 V7100Z	Bench grinder	320963
175 x 32 x 32	1	NK 36/1 O 3 V2700	Bench grinder	320945
175 x 32 x 32	1	EKW 80/1 J 6 V2700	Bench grinder	320955
175 x 32 x 32	1	SCG 80/1 5 V7100Z	Bench grinder	320964
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200 x 10 x 20	1	EKRO 120 H 7 V5100	Profile grinding	320996
200 x 10 x 20	1	EKRO 220 H 7 V5100	Profile grinding	320997
200 x 10 x 32	1	SCD 60/4 P 5 V1500Z	Dressing	320991
200 x 10 x 32	1	SCG 60/1 5 V7100Z	Dressing	320992
200 x 10 x 32	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320993
200 x 10 x 32	1	SCD 120 N 5 V1000Z	Dressing	320994
200 x 10 x 32	1	SCG 120/1 H 8 V7100Z	Dressing	320995
200 x 10 x 51	1	EKRO 120 H 7 V5100	Profile arindina	320989
200 x 10 x 51	1	EKRO 220 H 7 V5100	Profile arinding	320990
200 x 13 x 32	1	SCD 60/4 P 5 V1500Z	Dressing	320984
200 x 13 x 32	1	SCG 60/1 I 5 V7100Z	Dressing	320985
200 x 13 x 32	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320986
200 x 13 x 32	1	SCD 120 N 5 V1000Z	Dressing	320987
200 x 13 x 32	1	SCG 120/1 H 8 V7100Z	Dressing	320988
200 x 15 x 32	1	SCD 60/4 P 5 V1500Z	Dressing	320979
200 x 15 x 32	1	SCG 60/1 I 5 V7100Z	Dressing	320980
200 x 15 x 32	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320981
200 x 15 x 32	1	SCD 120 N 5 V1000Z	Dressing	320982
200 x 15 x 32	1	SCG 120/1 H 8 V7100Z	Dressing	320983
200 x 20 x 20	1	2HTB/EKW/ 54/1 E 11 \/5901M	Surface grinding	320075
200 x 20 x 20	1	SCG 54/1 H 9 V7100MS	Surface grinding	320976
200 x 20 x 20	1	EKDRO/EKW 46/1 G 11 \/5900MS	Surface grinding	320977
200 x 20 x 20	1	EKDRO/EKW 80/5 E 10 \/5900NS	Surface grinding	320978
				020010
200 x 20 x 32	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320972
200 x 20 x 32	1	SCG 54/1 H 9 V7100MS	Surface grinding	320973
200 x 20 x 32	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320974
200 x 20 x 32	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320971

Dimensions [mm]	Form	Specification	Main application	Part number
200 x 20 x 51	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320967
200 x 20 x 51	1	SCG 54/1 H 9 V7100MS	Surface grinding	320968
200 x 20 x 51	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320969
200 x 20 x 51	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320970
200 x 20 x 51	1	EKRO 120 H 7 V5100	Profile grinding	320965
200 x 20 x 51	1	EKRO 220 H 7 V5100	Profile grinding	320966
200 x 25 x 32	1	SCD 60/4 P 5 V15007	Dressing	320047
200 x 25 x 32	1	SCG 60/1 15 \/7100Z	Dressing	320347
200 x 25 x 32	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320950
200 x 25 x 32	1	SCD 120 N 5 V10007	Dressing	320953
200 x 25 x 32	1	SCG 120/1 H 8 V71007	Dressing	320957
200 x 25 x 32	1	NK 36/1 O 3 V2700	Bench grinder	320959
200 x 25 x 32	1	EKW 80/1 J 6 V2700	Bench grinder	320960
200 x 25 x 32	1	SCG 80/1 I 5 V7100Z	Bench grinder	320962
			U U	
200 x 32 x 20	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320940
200 x 32 x 20	1	SCG 54/1 H 9 V7100MS	Surface grinding	320941
200 x 32 x 20	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320943
200 x 32 x 20	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320946
200 x 32 x 32	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320917
200 x 32 x 32	1	SCG 54/1 H 9 V7100MS	Surface grinding	320918
200 x 32 x 32	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320919
200 x 32 x 32	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320920
200 x 32 x 32	1	NK 36/1 O 3 V2700	Bench grinder	320921
200 x 32 x 32	1	EKW 80/1 J 6 V2700	Bench grinder	320922
200 x 32 x 32	1	SCG 80/1 I 5 V7100Z	Bench grinder	320923
200 x 22 x 51	1	NK 36/1 O 3 V2700	Ropph grindor	220000
200 x 32 x 51	1	EKW/ 80/1 16 \/2700	Bench grinder	320909
200 x 32 x 51	1	SCG 80/1 15 \/71007	Bench grinder	320913
200 x 02 x 01		000 00/110 0/1002	Denon grinder	020010
200 x 40 x 32	1	NK 36/1 O 3 V2700	Bench grinder	320903
200 x 40 x 32	1	EKW 80/1 J 6 V2700	Bench grinder	320905
200 x 40 x 32	1	SCG 80/1 I 5 V7100Z	Bench grinder	320907
200 x 40 x 51	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320885
200 x 40 x 51	1	SCG 54/1 H 9 V7100MS	Surface grinding	320887
200 x 40 x 51	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320889
200 x 40 x 51	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320891
200 x 40 x 51	1	EKRO 120 H 7 V5100	Profile grinding	320892
200 x 40 x 51	1	EKRO 220 H 7 V5100	Profile grinding	320894
200 x 40 x 51	1	NK 36/1 O 3 V2700	Bench grinder	320896
200 x 40 x 51	1	EKW 80/1 J 6 V2700	Bench grinder	320899
200 x 40 x 51	1	SCG 80/1 I 5 V7100Z	Bench grinder	320901



Dimensions [mm]	Form	Specification	Main application	Part number
225 x 10 x 20	1	EKRO 120 H 7 V5100	Profile grinding	320882
225 x 10 x 20	1	EKRO 220 H 7 V5100	Profile grinding	320883
225 x 10 x 51	1	EKRO 120 H 7 V5100	Profile grinding	320880
225 x 10 x 51	1	EKRO 220 H 7 V5100	Profile grinding	320881
005 v 05 v 54	4		Curface ariadian	220005
220 X 20 X 01	1	2HTB/EKW 54/TF TT V590TM	Surface grinding	320865
220 X 20 X 01	1		Surface grinding	320000
220 X 20 X 01	1	EKDRO/EKW 40/1 G 11 V3900WS	Surface grinding	320007
220 X 20 X 01	1	EKDRO/EKW 80/3 F 10 V3900N3	Drofile grinding	320000
220 X 20 X 01	1		Profile grinding	320009
220 X 20 X 01	1	EKRO 220 H 7 V5100	Profile grinding	320870
225 X 25 X 51	1		Bench grinder	320071
225 X 25 X 51	1	EKW 80/1 J 6 V2/00	Bench grinder	320872
225 X 25 X 51	1	SCG 80/115 V71002	Bench grinder	320873
225 x 32 x 51	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320856
225 x 32 x 51	1	SCG 54/1 H 9 V7100MS	Surface grinding	320857
225 x 32 x 51	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320858
225 x 32 x 51	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320859
225 x 32 x 51	1	EKRO 120 H 7 V5100	Profile grinding	320860
225 x 32 x 51	1	EKRO 220 H 7 V5100	Profile grinding	320861
225 x 32 x 51	1	NK 36/1 O 3 V2700	Bench grinder	320862
225 x 32 x 51	1	EKW 80/1 J 6 V2700	Bench grinder	320863
225 x 32 x 51	1	SCG 80/1 I 5 V7100Z	Bench grinder	320864
225 x 40 x 51	1	NK 36/1 O 3 V/2700	Ronch grinder	320853
225 x 40 x 51	1		Bench grinder	320053
225 x 40 x 51	1	EKVV 80/1 J 8 V2700	Bench grinder	320054
225 X 40 X 51	I	SCG 80/115 V/1002	Bench gillider	320000
225 x 205 x 90	1	EKDRO/EKW 90/8 F 8 V8200Z	Gearing/Generating gear grinding	320877
225 x 205 x 90	1	EKSP/EKW 120/5 F8 V8200F	Gearing/Generating gear grinding	320878
225 x 205 x 90	1	3HTB/EKW 90/8 H 8 V8200Z	Gearing/Generating gear grinding	320879
250 x 10 x 20	1	EKRO 120 H 7 V5100	Profile arindina	320836
250 x 10 x 20	1	EKRO 220 H 7 V5100	Profile grinding	320837
250 x 10 x 51	1	EKRO 120 H 7 V5100	Profile arindina	320838
250 x 10 x 51	1	EKRO 220 H 7 V5100	Profile arindina	320839
250 x 10 x 76	1	SCD 60/4 P 5 V1500Z	Dressing	320831
250 x 10 x 76	1	SCG 60/1 I 5 V7100Z	Dressing	320832
250 x 10 x 76	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320833
250 x 10 x 76	1	SCD 120 N 5 V1000Z	Dressing	320834
250 x 10 x 76	1	SCG 120/1 H 8 V7100Z	Dressing	320835

250 x 13 x 76 1 SCD 60/4 P 5 V15002 Dressing 320817 250 x 13 x 76 1 EKSP/EKW 100/1 E 6 V5000 Dressing 320820 250 x 13 x 76 1 SCD 60/1 F V7100Z Dressing 320820 250 x 13 x 76 1 SCD 120 N 5 V1000Z Dressing 320821 250 x 15 x 76 1 SCD 60/4 P 5 V1500Z Dressing 320824 250 x 15 x 76 1 SCD 60/4 P 5 V1500Z Dressing 320824 250 x 15 x 76 1 SCD 60/4 P 5 V1500Z Dressing 320825 250 x 15 x 76 1 SCD 60/4 P 5 V1500Z Dressing 320826 250 x 15 x 76 1 SCD 61/20 N 5 V1000Z Dressing 320827 250 x 25 x 51 1 SCD 61/20 N 5 V100Z Dressing 320867 250 x 25 x 51 1 SCD 61/20 N 4 V7100Z Dressing 320867 250 x 25 x 51 1 EKR D/EKW 64/1 F 11 V5901M Surface grinding 320567 250 x 25 x 51 1 EKR 0 20 H 7 V5100 Profile grinding 320574	Dimensions [mm]	Form	Specification	Main application	Part number
250 x 13 x 76 1 SCG 60/1 15 V/100Z Dressing 320818 250 x 13 x 76 1 SCD (20 x 5 V/100Z) Dressing 320821 250 x 13 x 76 1 SCD (20 x 5 V/100Z) Dressing 320821 250 x 13 x 76 1 SCD 60/4 P 5 V1500Z Dressing 320822 250 x 15 x 76 1 SCG 60/1 15 V/100Z Dressing 320826 250 x 15 x 76 1 SCG 60/1 15 V/100Z Dressing 320826 250 x 15 x 76 1 SCG 120 N 5 V1000Z Dressing 320826 250 x 15 x 76 1 SCG 120 N 5 V100Z Dressing 320826 250 x 15 x 76 1 SCG 120 N 5 V100Z Dressing 320827 250 x 25 x 51 1 SCG 61/1 1 V500MS Surface grinding 320568 250 x 25 x 51 1 EKDRO/EKW 46/1 6 11 V5900MS Surface grinding 320578 250 x 25 x 51 1 EKDRO/EKW 40/1 6 11 V5900MS Surface grinding 320578 250 x 25 x 51 1 EKDRO/EKW 80/5 F 10 V5900N Bench grinder	250 x 13 x 76	1	SCD 60/4 P 5 V1500Z	Dressing	320817
250 x 13 x 76 1 EKSP/EKW 100/1 E 6 V5900 Dressing 320821 250 x 13 x 76 1 SCD 120 N 5 V1000Z Dressing 320821 250 x 13 x 76 1 SCD 120 N 5 V100Z Dressing 320821 250 x 15 x 76 1 SCD 60/4 P 5 V1500Z Dressing 320824 250 x 15 x 76 1 SCD 60/4 P 5 V1500Z Dressing 320827 250 x 15 x 76 1 SCD 60/4 P 5 V1500Z Dressing 320827 250 x 15 x 76 1 SCD 120 N 5 V100Z Dressing 320827 250 x 25 x 51 1 SCD 50/4 P 1 V100Z Dressing 320827 250 x 25 x 51 1 SCD 60/4 P 1 V100Z Dressing 320877 250 x 25 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320574 250 x 25 x 51 1 EKRO 120 H 7 V5100 Profile grinding 320574 250 x 25 x 51 1 EKRO 120 H 7 V5100 Profile grinding 320576 250 x 25 x 51 1 EKRO 120 H 7 V5100 Presling 320577	250 x 13 x 76	1	SCG 60/1 I 5 V7100Z	Dressing	320818
250 x 13 x 76 1 SCD 120 N 5 V1000Z Dressing 320821 250 x 13 x 76 1 SCG 1201 H 8 V7100Z Dressing 320822 250 x 15 x 76 1 SCG 60/1 15 V7100Z Dressing 320823 250 x 15 x 76 1 SCG 60/1 15 V7100Z Dressing 320825 250 x 15 x 76 1 SCG 1201 H 8 V7100Z Dressing 320825 250 x 15 x 76 1 SCG 1201 H 8 V7100Z Dressing 320827 250 x 15 x 76 1 SCG 1201 H 8 V7100Z Dressing 320827 250 x 25 x 51 1 SCG 54/1 H 9 V7100X Surface grinding 320567 250 x 25 x 51 1 EKDRO/EKW 46/1 E 1 V5900MS Surface grinding 320568 250 x 25 x 51 1 EKDRO/EKW 46/1 T V5100 Profile grinding 320576 250 x 25 x 51 1 EKDRO/EKW 46/1 F V1500 Profile grinding 320576 250 x 25 x 51 1 EKDRO/EKW 46/1 F V1500 Pressing 320576 250 x 25 x 51 1 SCG 80/11 F V7100Z Bench grinder	250 x 13 x 76	1	EKSP/EKW 100/1 E 6 V5900	Dressing	320820
250 x 13 x 76 1 SCG 120/1 H 8 V7100Z Dressing 320822 250 x 15 x 76 1 SCG 60/1 F V7100Z Dressing 320824 250 x 15 x 76 1 SCG 60/1 F V7100Z Dressing 320826 250 x 15 x 76 1 SCG 60/1 F V7100Z Dressing 320826 250 x 15 x 76 1 SCG 120 N 5 V1000Z Dressing 320826 250 x 15 x 76 1 SCG 120/1 H 8 V7100Z Dressing 320827 250 x 25 x 51 1 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320567 250 x 25 x 51 1 EKDR0/EKW 46/1 G 11 V5900MS Surface grinding 320569 250 x 25 x 51 1 EKDR0/EKW 46/1 G 11 V5900MS Surface grinding 320574 250 x 25 x 51 1 EKDR0/EKW 46/1 G 11 V5900MS Surface grinding 320576 250 x 25 x 51 1 EKR0 120 H 7 V5100 Profile grinding 320576 250 x 25 x 51 1 EKR0 120 H 7 V5100 Bench grinder 320577 250 x 25 x 51 1 SCG 80/1 I 5 V7100Z	250 x 13 x 76	1	SCD 120 N 5 V1000Z	Dressing	320821
250 x 15 x 76 1 SCD 60/4 P 5 V1500Z Dressing 320823 250 x 15 x 76 1 EKSPIEKW 100/1 E 6 V5900 Dressing 320824 250 x 15 x 76 1 EKSPIEKW 100/1 E 6 V5900 Dressing 320825 250 x 15 x 76 1 SCG 1201 H 8 V7100Z Dressing 320827 250 x 25 x 51 1 SCG 51 201 H 8 V7100Z Dressing 320827 250 x 25 x 51 1 SCG 52 1201 H 8 V7100Z Dressing 32057 250 x 25 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320569 250 x 25 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320574 250 x 25 x 51 1 EKRO 120 H 7 V5100 Profile grinding 320574 250 x 25 x 51 1 EKRO 220 H 7 V5100 Profile grinding 320576 250 x 25 x 51 1 EKRO 200 H 7 V5100 Brench grinder 320577 250 x 25 x 51 1 SCG 80/1 I 5 V7100Z Dressing 320579 250 x 25 x 76 1 SCG 80/1 I 5 V7100Z <td< td=""><td>250 x 13 x 76</td><td>1</td><td>SCG 120/1 H 8 V7100Z</td><td>Dressing</td><td>320822</td></td<>	250 x 13 x 76	1	SCG 120/1 H 8 V7100Z	Dressing	320822
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Low N X No L Socie Sing Socie X Sing <thsocie sing<="" th="" x=""> <th< td=""><td>250 x 15 x 76</td><td>1</td><td>SCC 60/1 5 \/71007</td><td>Dressing</td><td>320824</td></th<></thsocie>	250 x 15 x 76	1	SCC 60/1 5 \/71007	Dressing	320824
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LEW NO K10 I DECENTION FLOATING VERSEL Decent 250 x 25 x 51 1 2HTB/EKW 54/1 F11 V5901M Surface grinding 320557 250 x 25 x 51 1 SCG 54/1 H9 V7100MS Surface grinding 320567 250 x 25 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320568 250 x 25 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320574 250 x 25 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320575 250 x 25 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320577 250 x 25 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320578 250 x 25 x 51 1 SCG 60/1 F V100Z Dressing 320579 250 x 25 x 76 1 SCG 60/1 E 0 V5900 Dressing 320580 250 x 25 x 76 1 SCG 60/1 E 0 V5900 Dressing 320581 250 x 25 x 76 1 SCG 60/1 E 0 V5900 Dressing 320583 250 x 25 x 76 1 SCG 60/1 H 0 V7100Z Dressing	250 x 15 x 76	1	SCG 120/1 H 8 V71007	Dressing	320827
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250 x 32 x 51 1 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320584 250 x 32 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320586 250 x 32 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320587 250 x 32 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320588 250 x 32 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320589 250 x 32 x 51 1 EKRO 120 H 7 V5100 Profile grinding 320590 250 x 32 x 51 1 EKRO 220 H 7 V5100 Profile grinding 320591 250 x 32 x 51 1 EKRO 220 H 7 V5100 Profile grinding 320591 250 x 32 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320592 250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320593 250 x 40 x 51 1 SCG 54/1 H 9 V7100Z Bench grinder 320595 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320596 250 x 40 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320598 <tr< td=""><td></td><td></td><td></td><td>2.000</td><td></td></tr<>				2.000	
250 x 32 x 511SCG 54/1 H 9 V7100MSSurface grinding320586250 x 32 x 511EKDRO/EKW 46/1 G 11 V5900MSSurface grinding320587250 x 32 x 511EKDRO/EKW 80/5 F 10 V5900NSSurface grinding320589250 x 32 x 511EKRO 120 H 7 V5100Profile grinding320589250 x 32 x 511EKRO 220 H 7 V5100Profile grinding320590250 x 32 x 511NK 36/1 O 3 V2700Bench grinder320591250 x 32 x 511EKW 80/1 J 6 V2700Bench grinder320592250 x 32 x 511EKW 80/1 J 6 V2700Bench grinder320592250 x 32 x 511SCG 80/1 I 5 V7100ZBench grinder320593250 x 40 x 5112HTB/EKW 54/1 F 11 V5901MSurface grinding320596250 x 40 x 511SCG 54/1 H 9 V7100MSSurface grinding320598250 x 40 x 511EKDRO/EKW 46/1 G 11 V5900MSSurface grinding320599250 x 40 x 511EKDRO/EKW 46/1 G 11 V5900MSSurface grinding320599250 x 40 x 511EKDRO/EKW 80/5 F 10 V5900NSSurface grinding320599250 x 40 x 511NK 36/1 O 3 V2700Bench grinder320600250 x 40 x 511SCG 80/1 I 5 V7100ZBench grinder320601250 x 40 x 511SCG 80/1 I 5 V7100ZBench grinder320601250 x 40 x 511SCG 80/1 I 5 V7100ZBench grinder320601	250 x 32 x 51	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320584
250 x 32 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320587 250 x 32 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320588 250 x 32 x 51 1 EKRO 120 H 7 V5100 Profile grinding 320590 250 x 32 x 51 1 EKRO 220 H 7 V5100 Profile grinding 320590 250 x 32 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320592 250 x 32 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320592 250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320592 250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320593 250 x 32 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320593 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320596 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320599 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 25	250 x 32 x 51	1	SCG 54/1 H 9 V7100MS	Surface grinding	320586
250 x 32 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320588 250 x 32 x 51 1 EKRO 120 H 7 V5100 Profile grinding 320590 250 x 32 x 51 1 EKRO 220 H 7 V5100 Profile grinding 320590 250 x 32 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320592 250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320592 250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320592 250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320592 250 x 32 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320593 250 x 40 x 51 1 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320596 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320600 250 x 40	250 x 32 x 51	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320587
250 x 32 x 51 1 EKRO 120 H 7 V5100 Profile grinding 320589 250 x 32 x 51 1 EKRO 220 H 7 V5100 Profile grinding 320590 250 x 32 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320591 250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320592 250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320592 250 x 32 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320593 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320596 250 x 40 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 EKDRO/EKW 80/1 G 3 V2700 Bench grinder 320600 250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320600 250 x 40 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51	250 x 32 x 51	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320588
250 x 32 x 51 1 EKRO 220 H 7 V5100 Profile grinding 320590 250 x 32 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320591 250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320592 250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320592 250 x 32 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320593 250 x 40 x 51 1 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320595 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320596 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320600 250 x 40 x 51 1 NK 36/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320601	250 x 32 x 51	1	EKRO 120 H 7 V5100	Profile grinding	320589
250 x 32 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320591 250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320592 250 x 32 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320593 250 x 40 x 51 1 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320595 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320596 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320596 250 x 40 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320600 250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320601 250 x 40 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320602	250 x 32 x 51	1	EKRO 220 H 7 V5100	Profile grinding	320590
250 x 32 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320592 250 x 32 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320593 250 x 40 x 51 1 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320595 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320596 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320600 250 x 40 x 51 1 NK 36/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51 1 SCG 80/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320602	250 x 32 x 51	1	NK 36/1 O 3 V2700	Bench grinder	320591
250 x 32 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320593 250 x 40 x 51 1 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320595 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320596 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320600 250 x 40 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320601	250 x 32 x 51	1	EKW 80/1 J 6 V2700	Bench grinder	320592
250 x 40 x 51 1 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320595 250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320596 250 x 40 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320600 250 x 40 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320602	250 x 32 x 51	1	SCG 80/1 I 5 V7100Z	Bench grinder	320593
250 x 40 x 51 1 SCG 54/1 H 9 V7100MS Surface grinding 320596 250 x 40 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320600 250 x 40 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320602	250 x 40 x 51	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320595
250 x 40 x 51 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320598 250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320600 250 x 40 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320602	250 x 40 x 51	1	SCG 54/1 H 9 V7100MS	Surface grinding	320596
250 x 40 x 51 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320599 250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320600 250 x 40 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320602	250 x 40 x 51	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320598
250 x 40 x 51 1 NK 36/1 O 3 V2700 Bench grinder 320600 250 x 40 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320602	250 x 40 x 51	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320599
250 x 40 x 51 1 EKW 80/1 J 6 V2700 Bench grinder 320601 250 x 40 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320602	250 x 40 x 51	1	NK 36/1 O 3 V2700	Bench grinder	320600
250 x 40 x 51 1 SCG 80/1 I 5 V7100Z Bench grinder 320602	250 x 40 x 51	1	EKW 80/1 J 6 V2700	Bench grinder	320601
	250 x 40 x 51	1	SCG 80/1 I 5 V7100Z	Bench grinder	320602



Dimensions [mm]	Form	Specification	Main application	Part number
250 x 40 x 51-P130 x F10	5	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320785
250 x 40 x 51-P130 x F10	5	SCG 54/1 H 9 V7100MS	Surface grinding	320788
250 x 40 x 51-P130 x F10	5	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320790
250 x 40 x 51-P130 x F10	5	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320791
250 x 50 x 51-P130 x F10/G10	7	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320808
250 x 50 x 51-P130 x F10/G10	7	SCG 54/1 H 9 V7100MS	Surface grinding	320809
250 x 50 x 51-P130 x F10/G10	7	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320810
250 x 50 x 51-P130 x F10/G10	7	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320811
250 x 125 x 115	1	EKDRO/EKW 90/8 F 8 V8200Z	Gearing/Generating gear grinding	320828
250 x 125 x 115	1	EKSP/EKW 120/5 F8 V8200F	Gearing/Generating gear grinding	320829
250 x 125 x 115	1	3HTB/EKW 90/8 H 8 V8200Z	Gearing/Generating gear grinding	320830
275 x 160 x 160	1	EKDRO/EKW 90/8 F 8 V8200Z	Gearing/Generating gear grinding	320605
275 x 160 x 160	1	EKSP/EKW 120/5 F8 V8200F	Gearing/Generating gear grinding	320606
275 x 160 x 160	1	3HTB/EKW 90/8 H 8 V8200Z	Gearing/Generating gear grinding	320607
300 x 30 x 76,2	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320612
300 x 30 x 76,2	1	SCG 54/1 H 9 V7100MS	Surface grinding	320614
300 x 30 x 76,2	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320616
300 x 30 x 76,2	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320617
300 x 30 x 76,2	1	EKRO 120 H 7 V5100	Profile grinding	320621
300 x 30 x 76,2	1	EKRO 220 H 7 V5100	Profile grinding	320622
300 x 30 x 76,2	1	NK 36/1 O 3 V2700	Bench grinder	320624
300 x 30 x 76,2	1	EKW 80/1 J 6 V2700	Bench grinder	320626
300 x 30 x 76,2	1	SCG 80/1 I 5 V7100Z	Bench grinder	320627
300 x 40 x 76,2	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320629
300 x 40 x 76,2	1	SCG 54/1 H 9 V7100MS	Surface grinding	320630
300 x 40 x 76,2	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320632
300 x 40 x 76,2	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320633
300 x 40 x 76,2	1	EKRO 120 H 7 V5100	Profile grinding	320634
300 x 40 x 76,2	1	EKRO 220 H 7 V5100	Profile grinding	320636
300 x 40 x 76,2	1	NK 36/1 O 3 V2700	Bench grinder	320637
300 x 40 x 76,2	1	EKW 80/1 J 6 V2700	Bench grinder	320639
300 x 40 x 76,2	1	SCG 80/1 5 V7100Z	Bench grinder	320640
300 x 40 x 76,2-P165 x F10	5	EKRO 120 H 7 V5100	Profile grinding	320792
300 x 40 x 76,2-P165 x F10	5	EKRO 220 H 7 V5100	Profile grinding	320793

300 x 50 x 76,2 1 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320642 300 x 50 x 76,2 1 SCG 54/1 H 9 V7100MS Surface grinding 320643 300 x 50 x 76,2 1 EKDR0/EKW 46/1 G 11 V5900MS Surface grinding 320646 300 x 50 x 76,2 1 EKDR0/EKW 46/1 G 11 V5900MS Surface grinding 320646 300 x 50 x 76,2 1 EKDR0/EKW 46/1 G 11 V5900M Profile grinding 320646 300 x 50 x 76,2 1 EKDR 0 220 H 7 V5100 Profile grinding 320645 300 x 50 x 76,2 1 EKDR 0 220 H 7 V5100 Bench grinder 320651 300 x 50 x 76,2 1 SCG 80/1 H 5 V7100Z Bench grinder 320653 300 x 50 x 76,2 P165 x F10/G10 7 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320796 300 x 50 x 76,2 P165 x F10/G10 7 EKDR0/EKW 40/1 G 11 V5900MS Surface grinding 320797 300 x 160 x 160 1 EKDR0/EKW 40/5 F 10 V5900NS Surface grinding 320811 300 x 160 x 160 1 SCG 54/1 H 9 V7100MS Surface grinding	Dimensions [mm]	Form	Specification	Main application	Part number
300 x 50 x 76,2 1 SCG 54/1 H 9 V7100MS Surface grinding 320643 300 x 50 x 76,2 1 EKDROJEKW 46/1 G 11 V5900MS Surface grinding 320645 300 x 50 x 76,2 1 EKDROJEKW 80/5 F 10 V5900MS Surface grinding 320647 300 x 50 x 76,2 1 EKRO 220 H 7 V5100 Profile grinding 320647 300 x 50 x 76,2 1 EKRO 220 H 7 V5100 Pench grinder 320651 300 x 50 x 76,2 1 EKW 80/1 J 6 V2700 Bench grinder 320653 300 x 50 x 76,2 1 SCG 80/1 I 5 V7100Z Bench grinder 320653 300 x 50 x 76,2 1 SCG 60/1 I 5 V7100Z Bench grinder 320794 300 x 50 x 76,2-P165 x F10/G10 7 SCG 54/1 H 9 V7100MS Surface grinding 320794 300 x 50 x 76,2-P165 x F10/G10 7 EKDROJEKW 46/1 G 11 V5900MS Surface grinding 320796 300 x 50 x 76,2-P165 x F10/G10 7 EKDROJEKW 46/1 G 11 V5900MS Surface grinding 320797 300 x 160 x 160 1 EKDROJEKW 90/8 F 8 V8200Z Gearing/Generating gar grinding	300 x 50 x 76,2	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320642
300 x 50 x 76,2 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320645 300 x 50 x 76,2 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320646 300 x 50 x 76,2 1 EKRO 220 H 7 V5100 Profile grinding 320647 300 x 50 x 76,2 1 EKRO 220 H 7 V5100 Profile grinding 320643 300 x 50 x 76,2 1 EKRO 220 H 7 V5100 Bench grinder 320651 300 x 50 x 76,2 1 EKRO 200 H 7 V5100 Bench grinder 320651 300 x 50 x 76,2 1 SCG 80/1 I 5 V7100Z Bench grinder 320651 300 x 50 x 76,2 P165 x F10/G10 7 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320795 300 x 50 x 76,2 P165 x F10/G10 7 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320797 300 x 160 x 160 1 EKDRO/EKW 90/8 F 8 V8200Z Gearing/Generating gear grinding 320610 300 x 160 x 160 1 SUFB/EKW 120/5 F8 V8200F Gearing/Generating 320611 300 x 160 x 160 1 SUFB/EKW 90/8 H 8 V8200Z Gearing/Generating	300 x 50 x 76,2	1	SCG 54/1 H 9 V7100MS	Surface grinding	320643
300 x 50 x 76,2 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320646 300 x 50 x 76,2 1 EKRO 120 H 7 V5100 Profile grinding 320647 300 x 50 x 76,2 1 EKRO 220 H 7 V5100 Profile grinding 320648 300 x 50 x 76,2 1 EKRO 220 H 7 V5100 Bench grinder 320650 300 x 50 x 76,2 1 EKW 80/1 J 6 V2700 Bench grinder 320653 300 x 50 x 76,2 1 SCG 80/1 I 5 V7100Z Bench grinder 320653 300 x 50 x 76,2-P165 x F10/G10 7 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320795 300 x 50 x 76,2-P165 x F10/G10 7 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320796 300 x 50 x 76,2-P165 x F10/G10 7 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320796 300 x 160 x 160 1 EKDRO/EKW 90/8 F 8 V8200Z Gearing/Generating 320610 300 x 160 x 160 1 SUFB/EKW 90/8 H 8 V6200Z Gearing/Generating 320611 300 x 160 x 160 1 SUFB/EKW 90/8 H 8 V6200Z Gearing/Generating	300 x 50 x 76,2	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320645
300 x 50 x 76,2 1 EKRO 120 H 7 V5100 Profile grinding 320647 300 x 50 x 76,2 1 EKRO 220 H 7 V5100 Profile grinding 320648 300 x 50 x 76,2 1 NK 36/1 O 3 V2700 Bench grinder 320651 300 x 50 x 76,2 1 SCG 80/1 I 5 V7100Z Bench grinder 320653 300 x 50 x 76,2 1 SCG 80/1 I 5 V7100Z Bench grinder 320653 300 x 50 x 76,2 1 SCG 80/1 I 5 V7100Z Bench grinder 320795 300 x 50 x 76,2-P165 x F10/G10 7 SCG 54/1 H 9 V7100MS Surface grinding 320796 300 x 50 x 76,2-P165 x F10/G10 7 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320797 300 x 160 x 160 1 EKDRO/EKW 90/8 F 8 V8200Z Gearing/Generating 320609 300 x 160 x 160 1 SUFS/EKW 120/5 F 8 V8200F Gearing/Generating 320610 300 x 160 x 160 1 SUFS/EKW 90/8 H 8 V8200Z Gearing/Generating 320611 300 x 160 x 160 1 SUFS/EKW 90/8 H 8 V8200Z Gearing/Generating 320661	300 x 50 x 76,2	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320646
300 x 50 x 76,2 1 EKRO 220 H 7 V5100 Profile grinding 320848 300 x 50 x 76,2 1 NK 36/1 O 3 V2700 Bench grinder 320650 300 x 50 x 76,2 1 EKW 80/1 J 6 V2700 Bench grinder 320651 300 x 50 x 76,2 1 SCG 80/1 I 5 V7100Z Bench grinder 320653 300 x 50 x 76,2-P165 x F10/G10 7 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320794 300 x 50 x 76,2-P165 x F10/G10 7 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320797 300 x 160 x 160 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320610 300 x 160 x 160 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320610 300 x 160 x 160 1 EKDRO/EKW 80/5 F 10 V500T Gearing/Generating gar grinding 320661 300 x 160 x 160 1 EKDRO/EKW 40/1 G 11 V5901M Surface grinding 320662 350 x 30 x 127 1 EKDRO/EKW 46/1 G 11 V5901M Surface grinding 320663 350 x 30 x 127 1 EKDRO/EKW 46/1 G 11 V5901M Surface grinding	300 x 50 x 76,2	1	EKRO 120 H 7 V5100	Profile grinding	320647
300 x 50 x 76.2 1 NK 36/1 O 3 V2700 Bench grinder 320850 300 x 50 x 76.2 1 EKW 80/1 J 6 V2700 Bench grinder 320651 300 x 50 x 76.2 1 SCG 80/1 5 V7100Z Bench grinder 320653 300 x 50 x 76.2-P165 x F10/G10 7 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320794 300 x 50 x 76.2-P165 x F10/G10 7 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320795 300 x 50 x 76.2-P165 x F10/G10 7 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320797 300 x 160 x 160 1 EKDRO/EKW 90/8 F 8 V8200Z Gearing/Generating granding 320610 300 x 160 x 160 1 EKSP/EKW 120/5 F8 V8200F Gearing/Generating grinding 320610 300 x 160 x 160 1 SUFS/EKW 120/5 F8 V8200F Gearing/Generating grinding 320611 300 x 160 x 160 1 SUFS/EKW 120/5 F8 V8200F Gearing/Generating 320663 320643 350 x 30 x 127 1 SUFS/EKW 54/1 F 11 V5901M Surface grinding 320663 320664 350 x 30 x 127 1 EKDRO/EKW 86/5 F 1	300 x 50 x 76,2	1	EKRO 220 H 7 V5100	Profile grinding	320648
300 x 50 x 76.2 1 EKW 80/1 J 6 V2700 Bench grinder 320651 300 x 50 x 76.2 1 SCG 80/1 I 5 V7100Z Bench grinder 320653 300 x 50 x 76.2 1 SCG 80/1 I 5 V7100Z Bench grinder 320653 300 x 50 x 76.2-P165 x F10/G10 7 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320795 300 x 50 x 76.2-P165 x F10/G10 7 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320796 300 x 50 x 76.2-P165 x F10/G10 7 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320796 300 x 160 x 160 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320609 300 x 160 x 160 1 EKDRO/EKW 90/8 F 8 V8200F Gearing/Cenerating gear grinding 320610 300 x 160 x 160 1 BHS/EKW 54/1 F 11 V5901M Surface grinding 320661 300 x 160 x 160 1 SCG 54/1 H 9 V7100MS Surface grinding 320662 350 x 30 x 127 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320663 350 x 30 x 127 1 EKDRO/EKW 46/1 G 11 V5900MS S	300 x 50 x 76,2	1	NK 36/1 O 3 V2700	Bench grinder	320650
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350 x 50 x 127 1 2HTB/EKW 54/1 F 11 V5901M Surface grinding 320675 350 x 50 x 127 1 SCG 54/1 H 9 V7100MS Surface grinding 320676 350 x 50 x 127 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320677 350 x 50 x 127 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320678 350 x 50 x 127 1 EKRO 120 H 7 V5100 Profile grinding 320679 350 x 50 x 127 1 EKRO 220 H 7 V5100 Profile grinding 320680	350 x 40 x 127	1	EKRO 220 H 7 V5100	Profile grinding	320674
350 x 50 x 127 1 SCG 54/1 H 9 V7100MS Surface grinding 320676 350 x 50 x 127 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320677 350 x 50 x 127 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320678 350 x 50 x 127 1 EKRO 120 H 7 V5100 Profile grinding 320679 350 x 50 x 127 1 EKRO 220 H 7 V5100 Profile grinding 320679	350 x 50 x 127	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320675
350 x 50 x 127 1 EKDRO/EKW 46/1 G 11 V5900MS Surface grinding 320677 350 x 50 x 127 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320678 350 x 50 x 127 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320679 350 x 50 x 127 1 EKRO 120 H 7 V5100 Profile grinding 320679 350 x 50 x 127 1 EKRO 220 H 7 V5100 Profile grinding 320680	350 x 50 x 127	1	SCG 54/1 H 9 V7100MS	Surface grinding	320676
350 x 50 x 127 1 EKDRO/EKW 80/5 F 10 V5900NS Surface grinding 320678 350 x 50 x 127 1 EKRO 120 H 7 V5100 Profile grinding 320679 350 x 50 x 127 1 EKRO 220 H 7 V5100 Profile grinding 320680	350 x 50 x 127	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320677
350 x 50 x 127 1 EKRO 120 H 7 V5100 Profile grinding 320679 350 x 50 x 127 1 EKRO 220 H 7 V5100 Profile grinding 320680	350 x 50 x 127	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320678
350 x 50 x 127 1 EKRO 220 H 7 V5100 Profile grinding 320680	350 x 50 x 127	1	EKRO 120 H 7 V5100	Profile grinding	320679
	350 x 50 x 127	1	EKRO 220 H 7 V5100	Profile grinding	320680



Dimensions [mm]	Form	Specification	Main application	Part number
350 x 104 x 160	1	EKDRO/EKW 90/8 F 8 V8200Z	Gearing/Generating gear grinding	320654
350 x 104 x 160	1	EKSP/EKW 120/5 F8 V8200F	Gearing/Generating gear grinding	320656
350 x 104 x 160	1	3HTB/EKW 90/8 H 8 V8200Z	Gearing/Generating gear grinding	320658
350 x 125 x 115	1	EKDRO/EKW 90/8 F 8 V8200Z	Gearing/Generating gear grinding	320659
350 x 125 x 115	1	EKSP/EKW 120/5 F8 V8200F	Gearing/Generating gear grinding	320660
350 x 125 x 115	1	3HTB/EKW 90/8 H 8 V8200Z	Gearing/Generating gear grinding	320661
400 x 20 x 127	1	EKW 80/1 J 6 V2700	External cylindrical grinding	320685
400 x 20 x 127	1	3HTB/EKW 80/4 H 8 V5901F	External cylindrical grinding	320686
400 x 20 x 127	1	EKSP/EKW 80/1 I 6 V2700	External cylindrical grinding	320687
400 x 20 x 127	1	SCG 80/1 5 V7100Z	External cylindrical grinding	320688
400 x 30 x 127	1	EKW 80/1 J 6 V2700	External cylindrical grinding	320689
400 x 30 x 127	1	3HTB/EKW 80/4 H 8 V5901F	External cylindrical grinding	320690
400 x 30 x 127	1	EKSP/EKW 80/1 I 6 V2700	External cylindrical grinding	320691
400 x 30 x 127	1	SCG 80/1 5 V7100Z	External cylindrical grinding	320692
400 x 40 x 127	1	EKW 80/1 J 6 V2700	External cylindrical grinding	320693
400 x 40 x 127	1	3HTB/EKW 80/4 H 8 V5901F	External cylindrical grinding	320694
400 x 40 x 127	1	EKSP/EKW 80/1 I 6 V2700	External cylindrical grinding	320695
400 x 40 x 127	1	SCG 80/1 5 V7100Z	External cylindrical grinding	320696
400 x 50 x 127	1	EKW 80/1 J 6 V2700	External cylindrical grinding	320697
400 x 50 x 127	1	3HTB/EKW 80/4 H 8 V5901F	External cylindrical grinding	320698
400 x 50 x 127	1	EKSP/EKW 80/1 I 6 V2700	External cylindrical grinding	320699
400 x 50 x 127	1	SCG 80/1 5 V7100Z	External cylindrical grinding	320700

Dimensions [mm]	Form	Specification	Main application	Part number
400 x 50 x 127	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320701
400 x 50 x 127	1	SCG 54/1 H 9 V7100MS	Surface grinding	320702
400 x 50 x 127	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320703
400 x 50 x 127	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320704
400 x 50 x 127	1	EKRO 120 H 7 V5100	Profile grinding	320705
400 x 50 x 127	1	EKRO 220 H 7 V5100	Profile grinding	320706
400 x 60 x 51	1		External cylindrical	320717
+00 × 00 × 51			grinding	520717
400 x 60 x 127	1	EKW 80/1 J 6 V2700	External cylindrical	320707
			grinding	
400 x 60 x 127	1	3HTB/EKW 80/4 H 8 V5901F	External cylindrical	320708
			grinding	
400 x 60 x 127	1	EKSP/EKW 80/1 I 6 V2700	External cylindrical	320709
400 00 407	4	000 00/4 LE VZ400Z	grinding	000740
400 X 60 X 127	1	SCG 80/115 V71002	external cylindrical	320710
400 x 60 x 127	1	2HTB/EKW 54/1 E 11 V5901M	Surface grinding	320711
400 x 60 x 127	1	SCG 54/1 H 9 V7100MS	Surface grinding	320712
400 x 60 x 127	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320713
400 x 60 x 127	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320714
400 x 60 x 127	1	EKRO 120 H 7 V5100	Profile grinding	320715
400 x 60 x 127	1	EKRO 220 H 7 V5100	Profile grinding	320716
400 x 80 x 127	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320718
400 x 80 x 127	1	SCG 54/1 H 9 V7100MS	Surface grinding	320719
400 x 80 x 127	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320720
400 x 80 x 127	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320721
400 x 80 x 127-P200 x F20	5	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320798
400 x 80 x 127-P200 x F20	5	SCG 54/1 H 9 V7100MS	Surface grinding	320799
400 x 80 x 127-P200 x F20	5	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320800
400 x 80 x 127-P200 x F20	5	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320801
400 400 407	4			000004
400 x 100 x 127	1	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320681
400 x 100 x 127	1	SCG 54/1 H 9 V7100MS	Surface grinding	320682
400 x 100 x 127	1	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320683
400 x 100 x 127	1	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320684
400 x 100 x 127-P200 x F20/G30	7	2HTB/EKW 54/1 F 11 V5901M	Surface grinding	320812
400 x 100 x 127-P200 x F20/G30	7	SCG 54/1 H 9 V7100MS	Surface grinding	320813
400 x 100 x 127-P200 x F20/G30	7	EKDRO/EKW 46/1 G 11 V5900MS	Surface grinding	320814
400 x 100 x 127-P200 x F20/G30	7	EKDRO/EKW 80/5 F 10 V5900NS	Surface grinding	320815



Dimensions [mm]	Form	Specification	Main application	Part number
500 x 40 x 203,2	1	EKW 80/1 J 6 V2700	External cylindrical grinding	320726
500 x 40 x 203,2	1	3HTB/EKW 80/4 H 8 V5901F	External cylindrical grinding	320727
500 x 40 x 203,2	1	EKSP/EKW 80/1 I 6 V2700	External cylindrical grinding	320728
500 x 40 x 203,2	1	SCG 80/1 I 5 V7100Z	External cylindrical grinding	320729
500 x 60 x 203,2	1	EKW 80/1 J 6 V2700	External cylindrical grinding	320730
500 x 60 x 203,2	1	3HTB/EKW 80/4 H 8 V5901F	External cylindrical grinding	320731
500 x 60 x 203,2	1	EKSP/EKW 80/1 I 6 V2700	External cylindrical grinding	320732
500 x 60 x 203,2	1	SCG 80/1 I 5 V7100Z	External cylindrical grinding	320733
500 x 80 x 203,2	1	EKW 80/1 J 6 V2700	External cylindrical grinding	320734
500 x 80 x 203,2	1	3HTB/EKW 80/4 H 8 V5901F	External cylindrical grinding	320735
500 x 80 x 203,2	1	EKSP/EKW 80/1 I 6 V2700	External cylindrical grinding	320736
500 x 80 x 203,2	1	SCG 80/1 I 5 V7100Z	External cylindrical grinding	320737
500 x 100 x 203,2	1	EKW 80/1 J 6 V2700	External cylindrical grinding	320722
500 x 100 x 203,2	1	3HTB/EKW 80/4 H 8 V5901F	External cylindrical grinding	320723
500 x 100 x 203,2	1	EKSP/EKW 80/1 I 6 V2700	External cylindrical grinding	320724
500 x 100 x 203,2	1	SCG 80/1 5 V7100Z	External cylindrical grinding	320725
510 x 150 x 203.2	1	SCG 90/1 I 5 V7100Z	Centerless	320741
510 x 150 x 203,2	1	3EKSP/EKRO 90/5 J 7 V2700	Centerless	320742
510 x 150 x 203,2	1	EKRO/EKW 120/1 6 V2700	Centerless	320743
510 x 220 x 203,2	1	SCG 90/1 5 V7100Z	Centerless	320744
510 x 220 x 203,2	1	3EKSP/EKRO 90/5 J 7 V2700	Centerless	320745
510 x 220 x 203,2	1	EKRO/EKW 120/1 6 V2700	Centerless	320746

Dimensions [mm]	Form	Specification	Main application	Part number
600 x 45 x 203,2	1	EKW 80/1 J 6 V2700	External cylindrical grinding	320748
600 x 45 x 203,2	1	3HTB/EKW 80/4 H 8 V5901F	External cylindrical grinding	320749
600 x 45 x 203,2	1	EKSP/EKW 80/1 I 6 V2700	External cylindrical grinding	320750
600 x 45 x 203,2	1	SCG 80/1 I 5 V7100Z	External cylindrical grinding	320751
600 x 80 x 203,2	1	EKW 80/1 J 6 V2700	External cylindrical grinding	320752
600 x 80 x 203,2	1	3HTB/EKW 80/4 H 8 V5901F	External cylindrical grinding	320753
600 x 80 x 203,2	1	EKSP/EKW 80/1 I 6 V2700	External cylindrical grinding	320754
600 x 80 x 203,2	1	SCG 80/1 5 V7100Z	External cylindrical grinding	320755
610 x 150 x 304,8	1	SCG 90/1 I 5 V7100Z	Centerless	320759
610 x 150 x 304,8	1	3EKSP/EKRO 90/5 J 7 V2700	Centerless	320761
610 x 150 x 304,8	1	EKRO/EKW 120/1 I 6 V2700	Centerless	320762
610 x 220 x 304,8	1	SCG 90/1 I 5 V7100Z	Centerless	320764
610 x 220 x 304,8	1	3EKSP/EKRO 90/5 J 7 V2700	Centerless	320765
610 x 220 x 304,8	1	EKRO/EKW 120/1 I 6 V2700	Centerless	320767



Cup wheels, grinding rings, gear grinding, bevel gear grinding, segments and sharpening rings

Dimensions [mm]	Form	Specification	Main application	Part number
80 x 50 x 20-W10 x E10	6	EKW 60/5 J 6 V5900	Tool grinding	320805
80 x 50 x 20-W10 x E10	6	EKW 120/5 J 6 V5900	Tool grinding	320806
80 x 50 x 20-W10 x E10	6	SCG 80/1 I 5 V7100Z	Tool grinding	320807
100 x 50 x 20-W10 x E10	6	EKW 60/5 J 6 V5900	Tool grinding	320802
100 x 50 x 20-W10 x E10	6	EKW 120/5 J 6 V5900	Tool grinding	320803
100 x 50 x 20-W10 x E10	6	SCG 80/1 I 5 V7100Z	Tool grinding	320804
200 x 100 x W20	2	EKW 46/8 H 11 V5100M	Knife grinding	320781
250 x 100 x W25	2	EKW 46/8 H 11 V5100M	Knife grinding	320783
250 x 20 x 127 - U5/ V65°	1EZ	2C0/EKSP/EKW 80/4 G 10 V8200EF	Gearing, single part	315101
385 x 95 x W37,5	35	4HTB/2EKSP/EKW 80 F13 V8200NS	Bevel gear grinding	320816
70/A64 x 25 x 150	3109	EKW 46/1 G 12 V2700F	Segment grinding	319774
70/A64 x 25 x 150	3109	SCG 46/1 I 10 V7100MS	Segment grinding	319776
120/A106 x 41 x 200	3109	EKW 46/1 G 12 V2700F	Segment grinding	319775
120/A106 x 41 x 200	3109	SCG 46/1 I 10 V7100MS	Segment grinding	319777
138 x 40 x 60	47		Sharponing	320008
	12	EKW 180 G 6 V5100	Sharpening	520990
223 x 60 x 140	1Z 1Z	EKW 180 G 6 V5100	Sharpening	320998

Vickers s [HV]	Rockwell I [HRC]	Brinell I [HB]
280	27,1	266
290	28,5	276
400	40,8	380
450	45,3	428
520	50,5	494
560	53	532
600	55,2	570
670	58,8	
720	61	
800	64	
900	67	

Conversion table for Vickers, Rockwell, Brinell hardness scales

Synthetic resin (bakelite) grinding wheels and segments

Resin bonds are made from organic powder and liquid resins. Grinding wheels with synthetic resin bonds are highly abrasive and characterised by cool, "gentle" grinding of the workpiece with a high stock removal rate. Consequently, these types of bonds are often used for rough grinding processes. They are indispensable for spring end grinding, double side face grinding and roll grinding. However, these systems are also capable of producing the finest surfaces, e.g. in the fields of medical technology, optics and watchmaking.

The shelf life is limited to a maximum of three years. After that, the resin may lose its strength, resulting in a loss of performance of the grinding tool.

Resin bonded grinding tools are available in the diameters 50 mm to 750 mm.



Abrasive coating with cooling holes



Zone grinding wheels

Zone grinding wheels consist of an outer and inner zone. This has the advantage of generating cost savings, since the high-quality grain materials such as diamond, cBN or sintered aluminium oxide are only included in the outer zone up to the scrap diameter (Kzone). The specifications of the two zones therefore differ in terms of grain material and the colour of the bond.

The following dimensions can be manufactured as standard zone wheels by Lapport Schleiftechnik:



Outer diameter D [mm]	Scrap diameter K [mm]	Hole diameter H [mm]
300	150	76,2
300	170	127
350	180	127
400	250	127
450	250	127
450	280	203,2
500	330	127
500	300	203,2
500	400	305
600	400	203,2
600	450	203,2
600	400	305
610	455	203,2
610	455	305
750	450	305
750	500	305

HPG grinding wheels (High Performance Grinding)

Rotating grinding tools can be classified according to the type of grain material used. Ultra-hard grinding tools use diamond or cubic boron nitride (cBN) as the grain material. These very high performance grain materials are comparatively expensive. Conventional grinding tools contain aluminium oxide or silicon carbide. These are cheaper but also less efficient. Ultra-hard grinding tools are therefore frequently more cost-efficient in large-scale production settings. Conventional grinding tools, on the other hand, are often more economically viable for the production of single pieces or small series. Only with high alloy steels or wear-resistant coatings, do their limitations become clear.

HPG wheels combine the lower price of conventional grinding tools with the performance of ultra-hard grinding tools.



Tried and tested high-grade aluminium oxide wheels with a specially developed bond offer significantly enhanced performance when upgraded with ultra-hard grains. The tool becomes sharper and more wear-resistant.

The available wheel dimensions are shown in the table above.

Select the width T according to your requirements. Dressing with stationary dressers is possible, but the use of rotating dressing tools is recommended.

The K-zone identifies the scrap diameter or the wear limit of the wheel.

Dressing tools

Diamond dressing blocks, electroplated coating

- For pre-profiling or dressing conventional and resin bonded grinding wheels.
- Coated on two sides with different diamond grains, or on both sides with the same grain for longer usability.
- Also available as profile dressing tools in accordance with customer drawings.
- The achievable accuracy during dressing depends on the grain size and profile length.

High-performance UP dressing plates with monocrystalline diamonds (MCD)

- For straight dressing applications.
- Available with one, three or five diamond rods, depending on the grinding wheel diameter.
- The cooling fins ensure optimum cooling and a consistent dressing cycle.
- Other sizes as well as holders (MK0, MK1 and cylindrical) available on request.







Selection of UP dressing plates

UP5: Grinding wheel dimensions 650 x 200 mm - 900 x 150 mm

Grain size	High-grade aluminium oxide wheels	Part no.	Silicon, sintered aluminium oxide and HPG wheels	Part no.
60 - 120	UP584/218 20 x 28-TRS	ID 360302	UP584/14 20 x 28-TRS	ID 360310
120 - 150	UP564/218 20 x 28-TRS	ID 360300	UP564/14 20 x 28-TRS	ID 360301

UP3: Grinding wheel dimensions 400 x 100 mm - 650 x 60 mm

Grain size	High-grade aluminium oxide wheels	Part no.	Silicon, sintered aluminium oxide and HPG wheels	Part no.
60 - 120	UP384/218 10 x 28-TRS	ID 360117	UP384/14 10 x 28-TRS	ID 360108
120 - 150	UP364/218 10 x 28-TRS	ID 360128	UP364/14 10 x 28-TRS	ID 360114
150 - 180	UP354/218 10 x 28-TRS	ID 360150	UP354/14 10 x 28-TRS	ID 360152



MS-AL dressing rolls for dressing straight profiles

- For path-controlled dressing in the grain size range 46-120 mesh.
- The effective width X is between 0.9 and 1.2 mm. Wheels can be supplied with slots, gaps or as a closed ring.
- Available with one, two or three cutting edges, depending on the requirements.



Stock list

Ø D [mm]	T [mm]	X [mm]	W [mm]	Ø H [mm]	Ø TK [mm]	No. of holes	Part	Drawing
110	12	0,9	8	52	60	2	372042	170103G3
115	10,9	0,9	10	75	85	4 und 2	372043	160216G1
138	10,9	0,95	10	50	64	6 und 2	372044	181210G10
140	12	1,2	10	50	64	6 und 3	372045	150203G2

other dimensions on request



CNC form rolls

- For path-controlled dressing of profiles with higher precision requirements.
- Available in CVD, MCD or PCD versions.

Diameter:	up to 280 mm
Tip angle:	min. 15° with min. 0.20 mm tip radius
Tip radius:	min. 0.10 mm with min. 30° tip angle
Tolerance:	0.002 - 0.005 mm



Diamond profile dressing rolls manufactured using the scattering process

- For the production of profiles with higher precision requirements using the piercing process.
- Tolerance: ± 0.005 mm



Diamond profile dressing rolls manufactured using the reverse process

- For the production of profiles with the highest precision requirements using the piercing process.
- · Possible dimensions:

Diameter:	60 - 200 mm
Width:	up to 220 mm

Tolerance: ± 0.002 mm

Grain size: D181 - D1181

Edge reinforcement: possible



Dressing tools available on request – quotation after technical clarification



Grinding wheel forms



Form 1 D x T x H 400 x 40 x 127



Form 2 D x T x W 200 x 100 x W20



Form 3 D/J x T/U x H (V°) 300/J100 x 32/U4 x 76,2 300/J100 x 32/V30° x 76,2



Form 4 D/J x T/U x H (V°) 150/J42 x 25/U18 x 20 150/J42 x 25/V15°x 20



Form 5 D x T x H – P x F (E) 400 x 60 x 127 – P200 x F10



Form 6 D x T x H – W x E 80 x 50 x 20 – W20 x E10



Form 7 D x T x H – P x F/G (E) 400 x 100 x 127 - P200 x F20/G30 400 x 100 x 127 – P200 x F20/E50



Form 20A D/K x T/N x H (E, W) 400/K200 x 60/N10 x 127 (W0) 400/K200 x 60/N10 x 127 W5



Form 20 D/K x T/N x H (E, W)

400/K200 x 60/N10 x 127 (W0) 400/K200 x 60/N10 x 127 W5



Form 21

D/K x T/N x H (E, W) 400/K200 x 60/N10 x 127 (W0) 400/K200 x 60/N10 x 127 W5



Form 21A D/K x T/N x H 400/K200 x 60/N10 x 127 (W0) 400/K200 x 60/N10 x 127 W5

Edge forms



Edge form A Specification: T



Edge form CZ Specification: T - U - V°



Edge form DZ Specification: T - R - V°



Edge form EZ Specification: T - V°



Edge form F Specification: T



Edge form GZ Specification: T – R – V°



Edge form IZ Specification: T – R – V° - U



Edge form JZ Specification: T – R – U



Edge form LZ Specification: T – R



Edge form NZ Specification: T – V° - U



Edge form R Specification: T – V°



Identification of conventional grinding tools from a diameter of 251 mm

The triangle marks the centre of gravity of the wheel. For single wheels, the label TOP (from ø 500 mm) specifies the mounting orientation on the grinding spindle.



Grinding tools up to 250 mm diameter are marked with an adhesive label.



Lapport is a member of the VDS and OSA organisations and is regularly certified according to DIN EN ISO 9001.

We are committed to complying with the safety requirements produced

by these associations for grinding tools as well as DIN EN 12413.

This includes, among other things, a detailed inspection of the grinding tools before they are delivered to the customer.

Further application-related notes:

A grinding wheel set consists of grinding wheels which are individually marked and usually mounted on a common shaft. When mounting, ensure that the wheels are mounted in such a way that their centres of gravity balance each other out as far as possible.



The multi-part grinding wheel is a grinding wheel that comprises several individual wheels. The individual grinding wheels are not marked with a centre of gravity arrow. They cannot be used individually without further testing. When marked by the manufacturer, the mounting bar or arrow (in the throughput direction) is applied in such a way that the best possible imbalance distribution is taken into account.



From an operating speed of 63 m/s, grinding wheels which may only be used on stationary machines with a completely enclosed working area are identified with a corresponding label or the following pictogram as required by the standard:





Product range

Effgen

Diamond and CBN grinding tools

- · All common types of bonds
- Special tools
 according to drawing
- · Profile grinding tools
- · Cutting wheels
- Shaft grinding tools (drilling and milling tools)
- · Mounted points
- · Face grinding tools
- · Band saws and saw wires
- · Fine grinding tools
- · Internal grinding tools
- · Grinding segments
- · Honing tools
- · Diamond files

Dressing tools

- · Profile dressing rolls
- Form dressing rolls
- MS-AL dressing rolls
- · Dressing wheels
- Single and multi-grain dressers
- · Dressing plates and blocks

Polishing tools

- Polishing tools with elastic bond
- · Polishing pellets
- · Polishing segments
- Polishing pastes

Lapport

Grinding wheels

Normal aluminium oxide grinding wheels

for grinding unhardened steel, forged and cast iron and for other general grinding work.

Semi-high-grade aluminium oxide grinding wheels

for grinding tool steel and similar materials with higher grinding pressures and better cutting results in cylindrical grinding.

High-grade aluminium oxide grinding wheels

for grinding fine tools, hardened steel parts, especially for internal, round and surface grinding, with the highest standards of precision.

Silicon carbide grinding wheels

for grinding grey, hard and red cast iron, aluminium, hard rubber, marble, granite, terrazzo, porcelain, glass, precious and semi-precious stones. In special green grain design for hard metals such as widia, titanite and boehlerit.

HPG grinding wheels

combine the lower price of conventional grinding tools with the performance of ultra-hard grinding tools.

Grinding segments

in all forms and specifications.

Sharpening and dressing tools

for resharpening and dressing of ultrahard grinding tools.

Saw sharpening wheels

for sharpening circular, gang and band saws.

Control wheels

ceramic- and bakelite-bonded transport wheels for centreless cylindrical grinding tasks.

Honing and superfinishing stones

Honing stones

for superfinishing of surfaces, especially engine cylinders.

Superfinishing stones

for external honing or vibratory finishing of shafts.

Files and whetstones

Indiga oil whetstones and abrasive files

in all common sizes and forms for honing metal and woodworking tools, such as milling cutters, knives, engraving and watchmaking tools etc., also for reworking hardened steel parts of all kinds.

Record Arkansas oil stones

for fine honing of tools, knives, surgical and optical instruments.

Gloria whetstones

for fine honing of razors and other fine knives with sensitive cutting edges.

Silicon carbide whetstones and abrasive files

for the same purpose as Indiga oil stones but with greater sharpness. Silicon carbide is suitable for carbide, widia, boehlerit, titanite etc.

Silicon carbide sliders and tong stones

for grinding stone of all kinds, such as marble, granite, terrazzo, as well as for dressing grinding wheels etc.

Silicon carbide handle files and scythe whetstones

for sharpening scythes, sickles, mower or chopper blades in the agricultural sector.

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Recommended specifications for ceramically bonded grinding tools

Generating gear grinding Ø 275 to 350 mm	Grain type	Application area/Material	Application	
EKDRO/EKW 90/8 F 8 V8200Z	Aluminium oxide, mixed	Universal/soft, hardened, ow-alloy steels	Gearing M1,5-3	
EKSP/EKW 120/5 F8 V8200F	Aluminium oxide, mixed	Universal/soft, hardened, low-alloy steels	Gearing M1-2,5	
3HTB/EKW 90/8 H 8 V8200Z	Aluminium oxide, sintered	High-alloy tool steels	Gearing M1,5-3	
Dressing wheels Ø 150 bis 250 mm	Grain type	Application area/Material	Grain size/bond	Ø
SCD 60/4 P 5 V1500Z	SCD	CBN and diamond	coarse/hard	$\left(\begin{array}{c} 6 \end{array}\right)$
SCD 60/4 P 5 V1500Z SCG 60/1 I 5 V7100Z	SCD SCG	CBN and diamond CBN and diamond	coarse/hard coarse/soft	(\bigcirc)
SCD 60/4 P 5 V1500Z SCG 60/1 I 5 V7100Z EKSP/EKW 100/1 E 6 V5900	SCD SCG Aluminium oxide, mixed	CBN and diamond CBN and diamond CBN and diamond	coarse/hard coarse/soft medium/soft	$\left(\begin{array}{c} 0 \end{array}\right)$
SCD 60/4 P 5 V1500Z SCG 60/1 I 5 V7100Z EKSP/EKW 100/1 E 6 V5900 SCD 120 N 5 V1000Z	SCD SCG Aluminium oxide, mixed SCD	CBN and diamond CBN and diamond CBN and diamond CBN and diamond	coarse/hard coarse/soft medium/soft fine/hard	(\bigcirc)

Cup wheels, grinding rings, gear grinding, bevel gear grinding, segments and sharpening rings (p.18)

Cup wheels Ø 80 und Ø 100 mm*	Grain type	Application area/Material	Application	
EKW 60/5 J 6 V5900	EKW	Low alloy steels	Rough grinding	
EKW 120/5 J 6 V5900	EKW	Low alloy steels	Fine grinding	(P)
SCG 80/1 5 V7100Z	SCG	HSS, carbide, ceramics, glass, high-alloy steels	Medium grinding	
Grinding rings Ø 200 mm	Grain type	Application area/Material	Application	
EKW 46/8 H 11 V5100M	EKW	Universal/soft, hardened, low alloy steels	Knife grinding	
Bevel gear grinding Ø 385 mm	Grain type	Application area/Material	Application	
4HTB/2EKSP/EKW 80 F13 V8200NS	Aluminium oxide, sintered	High-alloy tool steels	Gear grinding	The Carl Contraction of the Cont
Gear grinding Ø 250 mm	Grain type	Application area/Material	Application	
2C0/EKSP/EKW 80/4 G 10 V8200EF	Sinterkorund oxide, sintered	High-alloy tool steels	Single part grinding	2503 2503
Segments 70/A64 und 100/A106 mm	Grain type	Application area/Material	Application	~ /~
EKW 46/1 G 12 V2700F	EKW	Universal/soft, hardened, low alloy steels	Face grinding	
SCG 46/1 I 10 V7100MS	SCG	HSS, carbide, ceramics, glass, high-alloy steels	Face grinding	
Sharponing rings Ø 138 - 368 mm	Grain type	Application area/Material	Application	$\left(\right)$
	Grain type	Application area/waterial	Application	((()))
EKW 180 G6 V5100	EKW	CRIV and diamond	snarpening face grinding wheels	Le s

* Reinforced edges available on request



Safety when Grinding

1. Transport and incoming goods inspection

Grinding tools are at the greatest risk of damage during transport, e.g. through impacts or vibrations.

These may cause fractures and chipping that render the grinding tool unusable.

The packaging and grinding tools must therefore be inspected after delivery.

2. Storage of grinding tools

Grinding tools must be stored on a suitable shelf, in a dry place that is not subject to large fluctuations in temperature.

The following storage requirements apply to the various types of grinding tool:

- Store straight grinding tools upright.
- Store profile grinding wheels, grinding discs, cup wheels etc. horizontally – these can also be stacked using intermediate layers.
- Store small grinding tools in suitable containers.

3. Sound test

In addition to a visual inspection for fractures and chipping, a sound test must also be carried out.

The sound test is intended to detect damage that is not visible.

To do this, lightly tap the dry grinding wheel on the right and left with a non-metallic hammer.

Light wheels can be run over a finger or a mandrel. Heavy wheels should be placed on edge on an intermediate layer on the floor.

A crack-free wheel has a pure, bell-like sound.



A wheel that is cracked will produce a dull sound and must be discarded.

4. Mounting the grinding wheel

Always ensure that only the correct grinding wheel is mounted.

Grinding wheels may only be changed by trained personnel.

The flange must be cleaned before mounting.

An intermediate ring made of paper or plastic (polypenco) must be fitted between the wheel and the flange.

The tightening torque depends primarily on the strength class of the screws used. When tightening the screws, the following sequence should be observed.

With large wheels, it is also important to take account of the mark indicating the centre of gravity.



5. Test run

A test run must be carried out every time after a grinding tool has been mounted. For hand-held machines this should last at least 30 seconds, for stationary machines it should last for at least one minute at the maximum permissible operating speed. This test run allows damage to the wheel that was previously undetected or caused during installation to be detected prior to start-up.

6. Removal of excess lubricant

For wet grinding, shut off the supply of cooling lubricant once the grinding process has been completed. Then continue to operate the grinding wheel at idle speed until no more cooling lubricant runs off.

The comprehensive safety instructions from the FEPA and VDS provide further information on the safe use of grinding tools.







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