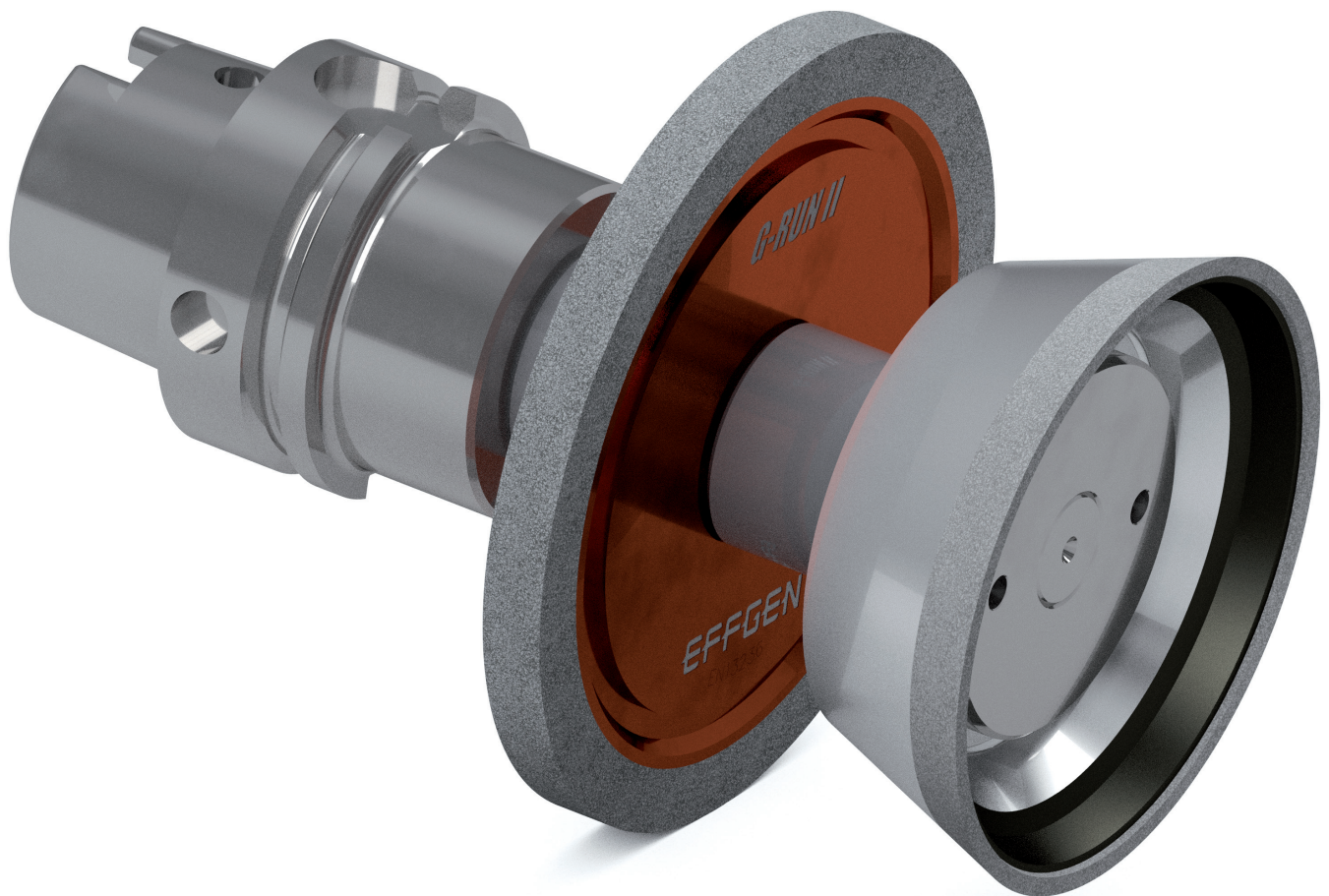




G-RUN II



High performance grinding wheels
for carbide and HSS machining

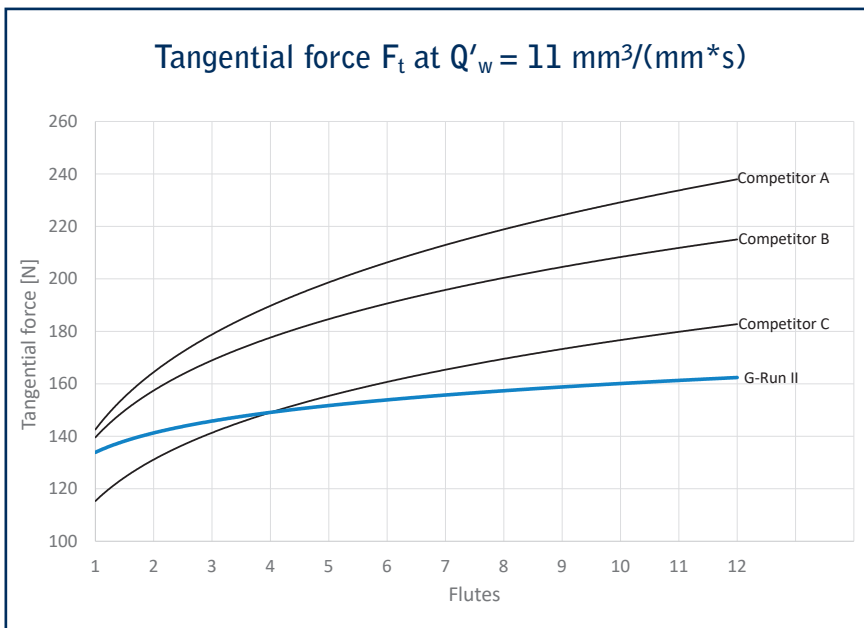
The G-Run II

- Powerful metal-hybrid bonding system
- For diamond and CBN applications
- Low grinding forces and minimized sharpening cycles
- Cool grinding
- Best life time, low costs

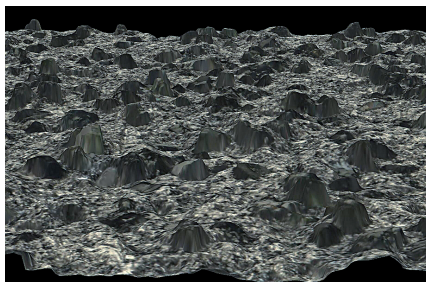


Haas Multigrind
Coolant: oil
Carbide: K10
1A1-100-10-10-D54-C100
 $Q'_w = 11 \text{ mm}^3/(\text{mm} \cdot \text{s})$
 $a_e = 3 \text{ mm}$, $a_p = 4 \text{ mm}$
 $v_f = 220 \text{ mm/min}$

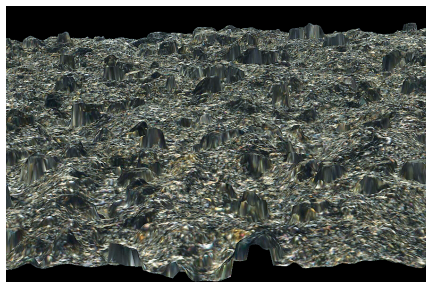
The G-Run II shows the lowest grinding forces while maintaining constant grinding behavior



Precise EDM profiling and sharpening is easily possible with the G-Run II



EDM sharpened, $R_a = 1,25 \mu\text{m}$



SiC sharpened, $R_a = 1,02 \mu\text{m}$

Available from stock:

Fepa	Ø	T	X	V	Grit size
1A1	100, 125	10	10		D54
1V1	100, 125	10	10	15°, 30°, 45°	D54
11V9	100	3	10		D46
12V9	125	3	10		D46
Sharpening stick: 125*25*13 (ID 161317), 200*50*25 (ID 160570)					

Other specifications and prices upon request – subject to prior sale

